What is claimed is:

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said deposition cycle.

1. Chemical vapor layer deposition apparatus comprising: 1 2 first and second precursor gas sources, first and second valves connected to 3 4 said first and second precursor gas sources; 5 a purge gas source, said purge gas source having a third valve, said valve 6 permitting inert gas flow, first and said second precursor gas sources and said 7 purge gas operate sequentially to define a deposition cycle, 8 9 a reaction chamber, said reaction chamber being connected to said first, said 10 second, and said third valves; 11 12 a trap connected to said reaction chamber; said trap having an inlet and an 13 14 outlet, said inlet being connected to said reaction chamber, said trap having a 15 residence time at least equal to one deposition cycle; and 16 a backing pump connected to said outlet of said trap and to exhaust. 17 2. Apparatus as recited in claim 1 in which said inlet and said outlet are at the 1 top of said trap. 2 3. Apparatus as recited in claim 2 further comprising: 1 2 a process pump, said process pump being connected between said inlet of 3 said trap and said reaction chamber. 4 4. Apparatus as recited in claim 1 in which said residence time is greater than 1

5. Apparatus as recited in claim 3 in which said trap further comprises: 1 2 a heater. 3 6. Apparatus as recited in claim 3 in which said trap further comprises: 1 2 an electrode in said trap; 3 and a ground connection to said trap. 5 1 7. Apparatus as recited in claim 1 further comprising: 2 a surge flow suppresser connected to said outlet of said trap. 3 8. Atomic layer deposition apparatus comprising: 1 2 first and second precursor gas sources, first and second valves connected to 3 said first and second precursor gas sources; 4 a purge gas source, said purge gas source having a third valve, said valve 6 permitting inert gas flow, first and said second precursor gas sources and said 7 purge gas operate sequentially to define a deposition cycle, 9 a reaction chamber, said reaction chamber being connected to said first, said 10 second, and said third valves; 11 12 a trap connected to said reaction chamber; said trap having an inlet and an 13 14 outlet, said inlet being connected to said reaction chamber, said trap having a residence time at least equal to one deposition cycle; and 15 16 17 a backing pump connected to said outlet of said trap and to exhaust.

1 9. Apparatus as recited in claim 8 in which said inlet and said outlet are at the top of said trap. 2 10. Apparatus as recited in claim 9 further comprising: 1 2 a process pump, said process pump being connected between said inlet of 3 said trap and said reaction chamber. 4 11. Apparatus as recited in claim 8 in which said residence time is greater 1 2 than said deposition cycle. 1 12. Apparatus as recited in claim 8 in which said trap further comprises: 2 a heater. 3 1 13. Apparatus as recited in claim 8 in which said trap further comprises: 2 an electrode in said trap; 3 4 and a ground connection to said trap. 5 1 14. A method of atomic layer deposition comprising the steps of: 2 sequentially flowing first and second precursor gases into a reaction chamber; 3 4 flowing a purge gas into said reaction chamber after said first and after 5 second precursor gases, the flowing of said first and said second precursor 6 7 gases and said purge gas forming a deposition cycle; and 8 removing the gaseous effluent from said reaction chamber in a trap, said 9 10 removing including trapping the gaseous effluent in a trap, said gaseous

- 11 effluent having a residence time in said trap at least equal to said deposition 12 cycle. 15. A method as recited in claim 14 in which said removing further comprises: 1 2 pumping said gaseous effluent with a backing pump after said trap. 16. A method as recited in claim 14 in which said removing further comprises: 1 pumping said gaseous effluent with a process pump prior to said trap. 2 1 17. A method as recited in claim 14 in which said residence time is greater than said deposition cycle. 2 18. Deposition apparatus comprising: 1 2 3 first and second precursor gas sources, first and second valves connected to said first and second precursor gas sources; 4 5 a purge gas source, said purge gas source having a third valve, said valve 6 permitting inert gas flow, first and said second precursor gas sources and said 7 purge gas operate sequentially to define a deposition cycle, 8 9 10 a reaction chamber, said reaction chamber being connected to said first, said 11 second, and said third valves; and 12 a trap connected to said reaction chamber; said trap having an inlet and an 13 outlet, said inlet being connected to said reaction chamber, said trap having a 14 15 residence time at least equal to one deposition cycle.
- 3 a backing pump connected to said outlet of said trap and to exhaust.

19. Apparatus as recited in claim 18 further comprising:

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20. Apparatus as recited in claim 18 in which said inlet and said outlet are at 1 the top of said trap. 21. Apparatus as recited in claim 19 further comprising: 1 2 a process pump, said process pump being connected between said inlet of 3 said trap and said reaction chamber. 22. Apparatus as recited in claim 18 in which said residence time is greater 1 than said deposition cycle. 2 23. Apparatus as recited in claim 18 in which said trap further comprises: 1 2 a heater. 3 24. Apparatus as recited in claim 18 in which said trap further comprises: 1 2 an electrode in said trap; 3 4 and a ground connection to said trap. 5 25. Apparatus as recited in claim 18 further comprising: 1 2 a surge flow suppresser connected to said outlet of said trap. 3 4